

## 1. Identification

Product Identifier: **Amazing Deep Pour Resin**  
 Use: Epoxy resin for epoxy system.  
 For Industrial/Professional use only.  
 Manufacturer: Alumilite  
 1458 S. 35<sup>th</sup> Street, Galesburg, MI 49053  
 Phone Number: 610-559-8620 (8 a.m. to 6:30 p.m. EST)  
 Emergency Phone: CHEMTREC 800-424-9300 or  
 +1 703-527-3887  
 E-mail: [info@alumilite.com](mailto:info@alumilite.com)

## 2. Hazards Identification

### GHS Classification:

Skin Irritation Category 2  
 Eye Irritation Category 2A  
 Skin Sensitizer Category 1  
 Hazardous to the Aquatic Environment – Chronic Hazard Category 2

Label Elements: Warning



### Hazard Phrases

H315 Causes skin irritation.  
 H317 May cause an allergic skin reaction.  
 H319 Causes serious eye irritation.  
 H411 Toxic to aquatic life with long lasting effects.

### Precautionary Phrases

P261 Avoid breathing vapors.  
 P264 Wash hands and contacted areas thoroughly after handling.  
 P272 Contaminated work clothing must not be allowed out of the workplace.  
 P273 Avoid release to the environment.  
 P280 Wear protective gloves and eye protection.  
 P302+P352 IF ON SKIN: Wash with plenty of soap and water.  
 P332+P317 If skin irritation occurs: Get medical help.  
 P333+P317 If skin irritation or rash occurs: Get medical help.  
 P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P337+P317 If eye irritation persists: Get medical help.  
 P362+P364 Take off contaminated clothing and wash it before reuse.  
 P391 Collect spillage.  
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

**Supplemental Information:** This is one part of a two-part system. Read and understand the hazard information on curative before using.

## 3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Epoxy Resin	25085-99-8	80-90
Alkyl (C12-C14) glycidyl ether	Proprietary	15-20
Trade Secret Ingredients	Proprietary	< 1

## 4. First-Aid Measures

**Eye Contact:** Rinse thoroughly with water, holding the eyelids open to be sure the material is washed out. Remove contact lenses if safe and easy to do. Continue rinsing. Get medical attention if irritation develops or persists.

**Skin Contact:** Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention if irritation develops or persists.

**Inhalation:** Remove person to fresh air. Get medical attention if symptoms persist.

**Ingestion:** Do not induce vomiting unless instructed by a medical professional. Get medical attention if you feel unwell.

**Most Important Symptoms/Effects:** May cause an allergic skin reaction.

**Indication of Immediate Medical Attention/Special Treatment:** Treat symptoms.

## 5. Fire-Fighting Measures

**Extinguishing Media:** Use water fog, foam, carbon dioxide or dry chemical. Do not use solid water stream. Solid stream of water into hot product may cause violent steam generation or spread fire.

**Specific Hazards:** Not classified as flammable or combustible. Product will burn under fire conditions. Combustion products include oxides of carbon, phenolics, aldehydes and other toxic organic compounds.

**Special Protective Equipment & Precautions for Fire-Fighters:** Wear positive pressure, self-contained breathing apparatus and full-body protective clothing.

## 6. Accidental Release Measures

### Personal Precautions, Protective Equipment and Emergency

**Procedures:** Clear unnecessary, unprotected personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors.

**Methods and Materials for Containment and Cleanup:** Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid releases to the environment.

## 7. Handling and Storage

**Safe Handling:** Use with adequate ventilation. Avoid contact with eyes, skin and clothing. Wash thoroughly after handling. Do not eat, drink or smoke in the work area. Keep container closed when not in use.

**Safe Storage:** Store indoors at temperatures below 120°F (49°C). Store in original containers. Avoid getting moisture into containers. Keep containers tightly closed.

## 8. Exposure Controls/Personal Protection

**Occupational Exposure Limits:** None established.

**Ventilation:** Use with adequate general or local exhaust ventilation to minimize exposure levels.

**Respiratory Protection:** If needed, an approved respirator with organic vapor cartridges may be used. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use a supplied-air respirator.

**Skin Protection:** Wear impervious gloves, such as butyl rubber or nitrile rubber.

**Eye Protection:** Wear chemical safety glasses/goggles.

**Other Protective Measures:** Prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

## 9. Physical and Chemical Properties

**Appearance:** Liquid

**Odor:** Epoxy

**Odor Threshold:** No data available

**pH:** Not determined

**Melting Point:** No data available

**Boiling Point:** No data available

**Flash Point:** No data available  
**Evap. Rate:** No data available  
**Upper/Lower Flammability Limits:** No data available  
**Vapor Pressure:** No data available  
**Vapor Density:** No data available  
**Relative Density:** No data available  
**Solubility:** Nil to slightly soluble in water  
**Partition Coefficient: n-octanol/Water:** No data available  
**Auto-Ignition Temp:** No data available  
**Decomposition Temp:** No data available  
**Viscosity:** No data available

## 10. Stability and Reactivity

**Reactivity:** Not normally reactive.  
**Chemical Stability:** Stable under recommended conditions.  
**Possibility of Hazardous Reactions:** Masses of  $\geq 1$  lb (0.5 kg) plus aliphatic amine will cause irreversible polymerization with considerable heat build-up. Material will polymerize with sodium hydroxide.  
**Conditions to Avoid:** Avoid excessive heat.  
**Incompatible Materials:** Avoid contact with strong oxidizing agents, acids, alkalis, amines, mercaptans.  
**Hazardous Decomposition Products:** Uncontrolled exothermic reaction of epoxy resin releases carbon monoxide, carbon dioxide, phenolics, and aldehydes.

## 11. Toxicological Information

**Eye Contact:** Causes serious eye irritation.  
**Skin Contact:** Causes skin irritation. May cause allergic skin reaction.  
**Inhalation:** No data available.  
**Ingestion:** No data available.  
**Chronic Health Effects:** Allergic skin reaction.  
**Acute Toxicity Values:** No data available.  
**Respiratory Sensitization:** Components are not respiratory sensitizers.  
**Skin Sensitization:** Causes allergic skin reaction.  
**Germ Cell Mutagenicity:** Components are not mutagens.  
**Carcinogenicity:** Components are not carcinogens.  
**Reproductive Toxicity:** Components are not reproductive toxins.  
**Specific Target Organ Toxicity:** Not classified based on available data.

## 12. Ecological Information

**Ecotoxicity:** No data available. Do not release into waterways.  
**Persistence and Degradability:** No data available.  
**Bioaccumulative Potential:** No data available.  
**Mobility in Soil:** No data available.

## 13. Disposal Considerations

Dispose according to local, state and federal regulations. Do not dump in drains or sewers.

## 14. Transport Information

Not regulated for transport in any mode if shipped in quantities of 5L (1.32 gal) or less.  
**Emergency Shipping Information:** Call CHEMTREC, 800-424-9300 or +1-703-527-3887

## 15. Regulatory Information

**U.S. FEDERAL REGULATIONS:**  
**CERCLA 103 Reportable Quantity:** This product is not subject to reporting under CERCLA. Some states have more stringent reporting requirements.

### SARA TITLE III

**Section 311/312:** Acute and Chronic Health Hazard  
**Section 313 Toxic Chemicals:** This product contains no chemicals subject to SARA Title III Section 313 Reporting requirements.

**Section 302 Extremely Hazardous Substances (TPQ):** None

**EPA Toxic Substances Control Act (TSCA) Status:** All components in this product are listed on TSCA.

### STATE REGULATIONS:

**California Proposition 65: WARNING:** This product can expose you to Oxirane, 2-(chloromethyl)-, a chemical known to the State of California to cause cancer and/or reproductive harm.  
[www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 16. Other Information

**Training Advice:** All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.

**Recommended Uses and Restrictions:** This product is intended for industrial/professional use only.

**SDS Revision Notes:** GHS Format: July 10, 2020.

**Disclaimer:** The information contained herein is considered accurate; however, Alumilite makes no warranty regarding the accuracy of the information. The user must determine the suitability of the product for the intended use and accepts all risk and liability associated with that use.

## 1. Identification

Product Identifier: **Amazing Deep Pour Hardener**  
 Use: Epoxy Curing Agent. For Industrial/Professional use only.  
 Manufacturer: Alumilite  
 1458 S. 35<sup>th</sup> Street, Galesburg, MI 49053  
 Phone Number: 610-559-8620 (8 a.m. to 6:30 p.m. EST)  
 Emergency Phone: CHEMTREC 800-424-9300 or  
 +1 (703) 527-3887  
 E-mail: [info@alumilite.com](mailto:info@alumilite.com)

## 2. Hazards Identification

### GHS Classification:

Acute Toxicity (oral) – Category 4  
 Acute Toxicity (dermal) – Category 4  
 Serious Eye Damage – Category 1  
 Hazardous to the Aquatic Environment – Acute Hazard Category 2  
 Hazardous to the Aquatic Environment – Chronic Hazard Category 2

Label Elements: Danger



### Hazard Phrases:

H302 Harmful if swallowed.  
 H312 Harmful in contact with skin.  
 H318 Causes serious eye damage.  
 H401 Toxic to aquatic life.  
 H411 Toxic to aquatic life with long lasting effects.

### Precautionary Phrases:

P264 Wash thoroughly after handling.  
 P270 Do not eat, drink or smoke when using this product.  
 P273 Avoid release to the environment.  
 P280 Wear protective gloves and protective clothing.  
 P301+P317 IF SWALLOWED: Get medical help.  
 P302+P352 IF ON SKIN: Wash with plenty of water.  
 P305+P354+P338 IF IN EYES: Immediately rinse with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.  
 P317 Get medical help.  
 P330 Rinse mouth.  
 P362+P364 Take off contaminated clothing and wash before reuse.  
 P391 Collect spillage.  
 P501 Dispose of contents and container in accordance with local, regional and national regulations.

**Supplemental Information:** This is one part of a two-part system. Read and understand the hazard information on resin before using.

## 3. Composition/Information on Ingredients

Chemical Name	CAS #	%
Polyoxypropylenetriamine	Proprietary	90-100
Other ingredients are not classified as health, physical or environmental hazards, or are present below cut-off/concentrations limits.		

## 4. First-Aid Measures

**Eye Contact:** Rinse thoroughly with water for at least 15 minutes, holding the eyelids open to be sure the material is washed out. Remove contact lenses if present and easy to do. Get medical attention immediately.

**Skin Contact:** Remove contaminated clothing. Wash contact area thoroughly with soap and water. Get medical attention immediately. Launder clothing before re-use. Discard items that cannot be decontaminated.

**Inhalation:** If inhaled, remove person to fresh air. Give artificial respiration if needed. If breathing is difficult, oxygen should be administered by qualified personnel. Get medical attention if symptoms develop or persists.

**Ingestion:** Rinse mouth. Do not induce vomiting. Get medical attention immediately.

**Most Important Symptoms/Effects:** Causes serious eye damage.

**Indication of Immediate Medical Attention/Special Treatment:** Get immediate emergency medical help if on skin, in eyes, or ingested.

## 5. Fire-Fighting Measures

**Extinguishing Media:** Use foam, carbon dioxide, water fog or dry chemical.

**Specific Hazards:** Not classified as flammable or combustible.

### Special Protective Equipment & Precautions for Fire-Fighters:

Wear positive pressure, self-contained breathing apparatus and full-body protective clothing. Cool fire-exposed containers with water.

## 6. Accidental Release Measures

### Personal Precautions, Protective Equipment and Emergency

**Procedures:** Remove all ignition sources. Clear non-emergency personnel from the area. Wear appropriate protective clothing to prevent eye and skin contact and avoid breathing vapors. Ventilate area.

**Methods and Materials for Containment and Cleanup:** Do not discharge material into waterways. Cover with an inert absorbent material and collect into an appropriate container for disposal. Avoid release to the environment.

## 7. Handling and Storage

**Safe Handling:** Obtain, read, and follow instructions before use. Avoid contact with eyes, skin and clothing. Do not breathe fumes, vapors or mists. When using, do not eat, drink, or smoke. Use outdoors or with properly positioned local exhaust ventilation to prevent exposure. Wash thoroughly after handling. Keep container closed when not in use.

**Safe Storage:** Store indoors at temperatures between 40°F and 95°F. Store in original, unopened containers away from incompatible materials, open flames, and high temperatures.

## 8. Exposure Controls/Personal Protection

**Occupational Exposure Limits:** None established.

**Ventilation:** Use with properly positioned local exhaust ventilation to prevent exposure and maintain air levels below the occupational exposure limits.

**Respiratory Protection:** If ventilation is not adequate, use a NIOSH-approved respirator with organic vapor cartridges or supplied air. Respirator selection and use should be based on contaminant type, form and concentration. For higher exposures or in an emergency, use a supplied-air respirator.

**Skin Protection:** Wear impervious gloves, such as butyl rubber or nitrile rubber.

**Eye Protection:** Wear chemical safety goggles or face shield.

**Other Protective Measures:** Wear impervious clothing to prevent skin contact and contamination of personal clothing. An eye wash facility and washing facility should be available in the work area. Follow applicable regulations and good Industrial Hygiene practice.

## 9. Physical and Chemical Properties

**Appearance:** Liquid, slight yellow  
**Odor:** Epoxy  
**Odor Threshold:** No data available  
**pH:** No data available  
**Melting Point/Freezing Point:** No data available  
**Boiling Point:** No data available  
**Flash Point:** 425.3°F (218.5°C)  
**Evap. Rate:** No data available  
**Flamm. Limits:** No data available  
**Vapor Pressure:** 6.82 hPa (68°F/20°C)  
**Vapor Density:** No data available  
**Relative Density:** 0.9658 g/cm<sup>3</sup>  
**Solubility:** Insoluble in water  
**Partition Coefficient: n-octanol/Water:** No data available  
**Auto-Ignition Temp:** No data available  
**Decomposition Temp:** No data available  
**Viscosity:** 110 mm<sup>2</sup>/s

## 10. Stability and Reactivity

**Reactivity:** Not normally reactive.  
**Chemical Stability:** Stable under recommended conditions.  
**Possibility of Hazardous Reactions:** No data available.  
**Conditions to Avoid:** None known.  
**Incompatible Materials:** None known.  
**Hazardous Decomposition Products:** Carbon monoxide and carbon dioxide.

## 11. Toxicological Information

**Eye Contact:** Causes serious eye damage.  
**Skin Contact:** Harmful in contact with skin.  
**Inhalation:** No data available.  
**Ingestion:** Harmful if swallowed.  
**Chronic Health Effects:** No data available.  
**Acute Toxicity Values:** For Polyoxypropylenetriamine:  
Oral LD<sub>50</sub> Rat: 550 mg/kg  
Dermal LD<sub>50</sub> Rabbit: >1,000 mg/kg  
**Respiratory Sensitization:** This product is not considered a respiratory sensitizer.  
**Skin Sensitization:** This product is not considered a skin sensitizer.  
**Germ Cell Mutagenicity:** Components are not classified as mutagens.  
**Carcinogenicity:** Components are not classified as carcinogens.  
**Reproductive Toxicity:** Components are not classified as reproductive toxins.  
**Specific Target Organ Toxicity:** No data available.

## 12. Ecological Information

**Ecotoxicity:** Toxic to aquatic life with long-lasting effects. Avoid release to the environment.  
**Persistence and Degradability:** No data available.  
**Bioaccumulative Potential:** No data available.  
**Mobility in Soil:** No data available.

## 13. Disposal Considerations

Do not discharge into waterways. Dispose according to local, state and federal regulations.

## 14. Transport Information

Not regulated for transport in any mode if shipped in quantities of 5L (1.32 gal) or less.  
**Emergency Shipping Information:** Call CHEMTREC, 800-424-9300 or +1-703-527-3887

## 15. Regulatory Information

**U.S. FEDERAL REGULATIONS:**  
**CERCLA 103 Reportable Quantity:** Components are not subject to CERCLA reporting requirements. Some states have more stringent reporting requirements.  
**SARA TITLE III Section 311/312:** Acute and Chronic Health Hazard  
**Section 313 Toxic Chemicals:** This product does not contain chemicals subject to SARA Title III Section 313 Reporting requirements.  
**Section 302 Extremely Hazardous Substances (TPQ):** None  
**EPA Toxic Substances Control Act (TSCA) Status:** All of the components of this product are listed on TSCA.  
**STATE REGULATIONS:**  
**California Proposition 65:** This product does not contain chemicals known to the State of California to cause cancer and/or reproductive harm. [www.P65Warnings.ca.gov](http://www.P65Warnings.ca.gov)

## 16. Other Information

**Training Advice:** All personnel using/handling this product should be trained in proper chemical handling and the need for and use of engineering controls and protective equipment.  
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